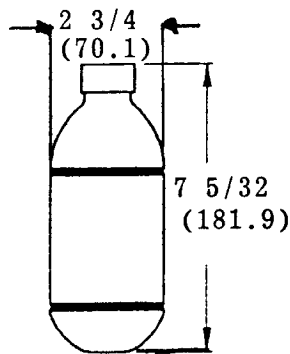


## 500 ml PET "MOUNT FRANKLIN" BOTTLE SHIMMING S006.0

Models Affected:                    440 and 276 Series 90 Venders Only.

Reason:                    To supply set-up information to vend the 500 ml PET Mount Franklin Bottle in 440 and 276 series 90 venders.



Wide Column Set-Up				
LOADING DEPTH	CAN RETAINER	PARTS PER COLUMN	CAM SETTING	REAR SPACER
1	0	No Shim Required 1 1/4" deeper milled oscillator (491,072,700.03)	#1 or 2 notches	Hole location #12
Narrow Column Set-Up				
LOADING DEPTH	PARTS PER COLUMN	CAM SETTING	REAR SPACER	
1	No Shim Required	#4 or 1 notch	Hole Location #12	

500 ml PET MOUNT FRANKLIN BOTTLE CAPACITY		
	Model 440	Model 276
WIDE COLUMN	32	27
NARROW COLUMN	18	15
TOTAL	200	126

Parts required per wide column:

1 - 491,072,700.03

1 ¼" Deeper Milled Oscillator

**VENDER SET-UP AND SHIMMING FOR WIDE COLUMNS:**

1. Unplug the vender.
2. Remove the existing oscillator and install the new milled oscillator (part #491,072,700.03).
3. Remove all shims from the wide columns.
4. Set the rear spacer in hole location #12 at the top and bottom.
5. Set the cam to #1 or so it is showing only 2 notches.
6. Set the discharge member and closure strip for bottles.
7. Load bottles with caps to the back.

**VENDER SET-UP AND SHIMMING FOR NARROW COLUMNS:**

1. Unplug the vender.
2. Remove any existing shims.
3. Adjust the cam setting to #4 or 1 notch.
4. Set the rear spacer in hole location #12 at the top and bottom.
5. Set the discharge member and closure strip for bottles.
6. Load bottles with caps to the back.